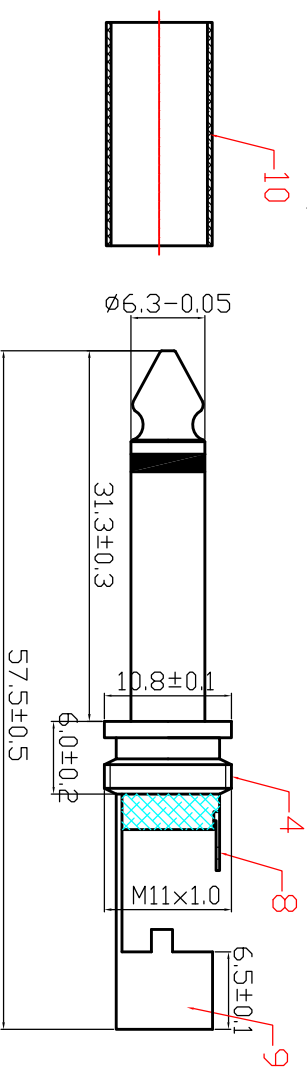
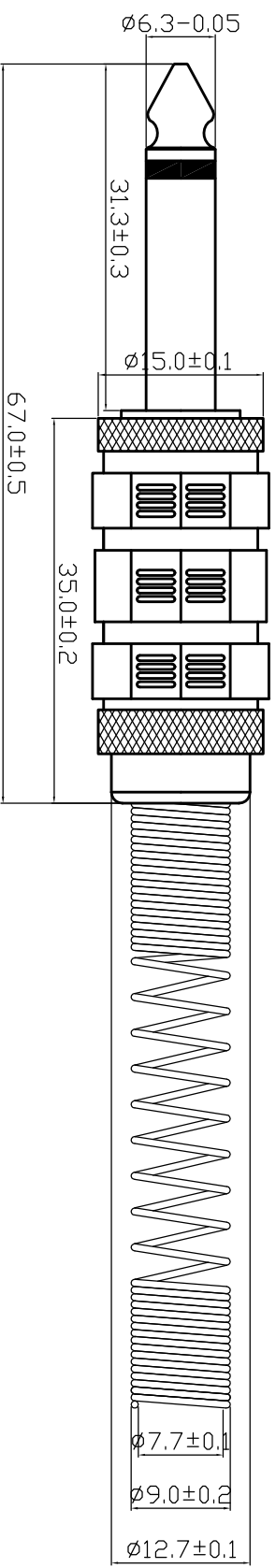
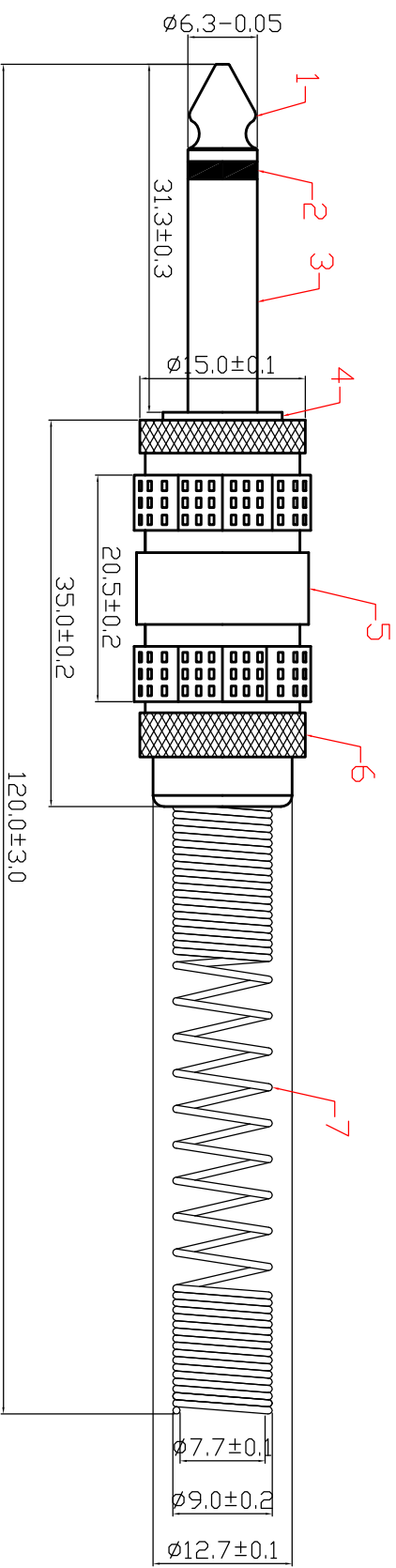




10	INSIDE HOSE	PVC	
9	CRIMPING PATCH	Cu	
8	SOLDERING PATCH	Cu	
7	SPRING	Fe	
6	SHELL	Cu	
5	PLASTIC HANDLE	ABS	
4	BODY	Zn	
3	METAL TUBE	Cu	
2	DIELECTRIC	POM	
1	FRONT POINT	Zn	
ITEM	DESIGNATION	MATERIAL	
REV	PART NO.& SAMPLE NO.	DATE	BY
A	1020		
B			

TOLERANCE	SIGNATURES	DATE
0 - 10 10 - 99 100 - 999 1000 - 9999 10000 - 99999	±0.05 ±0.5 ±1.0 ±10.0 ±100.0	DRAFT: ZHOU XIN GUO CHECKED: 26-11-2012

SHEET OF	SCALE	UNIT	REV	TITLE
1:1	mm	∅		1/4" Mono Phone Plug, Molded Handle W/Long Spring For 7mm Cable(Red/Black)

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APPROVAL:	CUSTOMER
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The technical drawing shows two views of a phone plug assembly. The side view on the left shows a rectangular component with a width dimension of 6.3±0.05 and a length dimension of 57.5±0.5. A red line indicates a thickness of 10. The cross-sectional view on the right shows the internal components: a central spring (labeled 7) with a diameter of 6.5±0.1, surrounded by a soldering patch (labeled 8) with a height of 6.0±0.2. This is further enclosed by a crimping patch (labeled 9) with a height of 10.8±0.1. The entire assembly is housed within a plastic handle (labeled 5) with a total length of 31.3±0.3. The housing has a shell (labeled 6) and a body (labeled 4). The bottom part of the housing is labeled M11×1.0.